

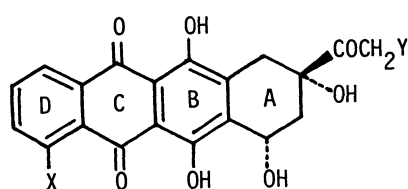
AN IMPROVED ASYMMETRIC SYNTHESIS OF (R)-(-)-2-ACETYL-5,8-DIMETHOXY-1,2,3,4-TETRAHYDRO-2-NAPHTHOL. A VERSATILE KEY SYNTHETIC INTERMEDIATE OF OPTICALLY ACTIVE ANTHRACYCLINONES¹⁾

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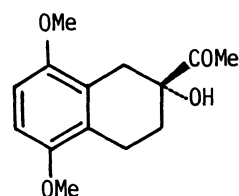
The bromolactonization of the (-)-acetals prepared from readily available 2-acetyl-5,8-dimethoxy-3,4-dihydronaphthalene and (1R,2R)-(+)-tartaric acid diamide derivatives was found to proceed highly diastereoselectively, giving the seven-membered bromolactones. The bromolactones could be effectively converted to the title compound, >95%ee, in one-pot reaction.

Much synthetic efforts have been devoted to the anthracyclines(**1**) in recent years²⁾ because the anthracyclines, the glycoside of **1**, exhibit promising antineoplastic activity against various types of human cancers.³⁾ The title compound ((R)-(-)-**2**) corresponding to the AB ring system of **1**, is considered to be one of the most versatile synthetic intermediates in the chiral synthesis of **1**, from which both the natural(**1a,b**) and the unnatural optically active aglycones(**1c,d**) can be elaborated.^{2,3a,4,5)} Therefore, various ingenious syntheses of (R)-(-)-**2** have been hitherto reported by employing optical resolution^{2,3a,5b)} or asymmetric synthesis.^{2,4,5a,6)}



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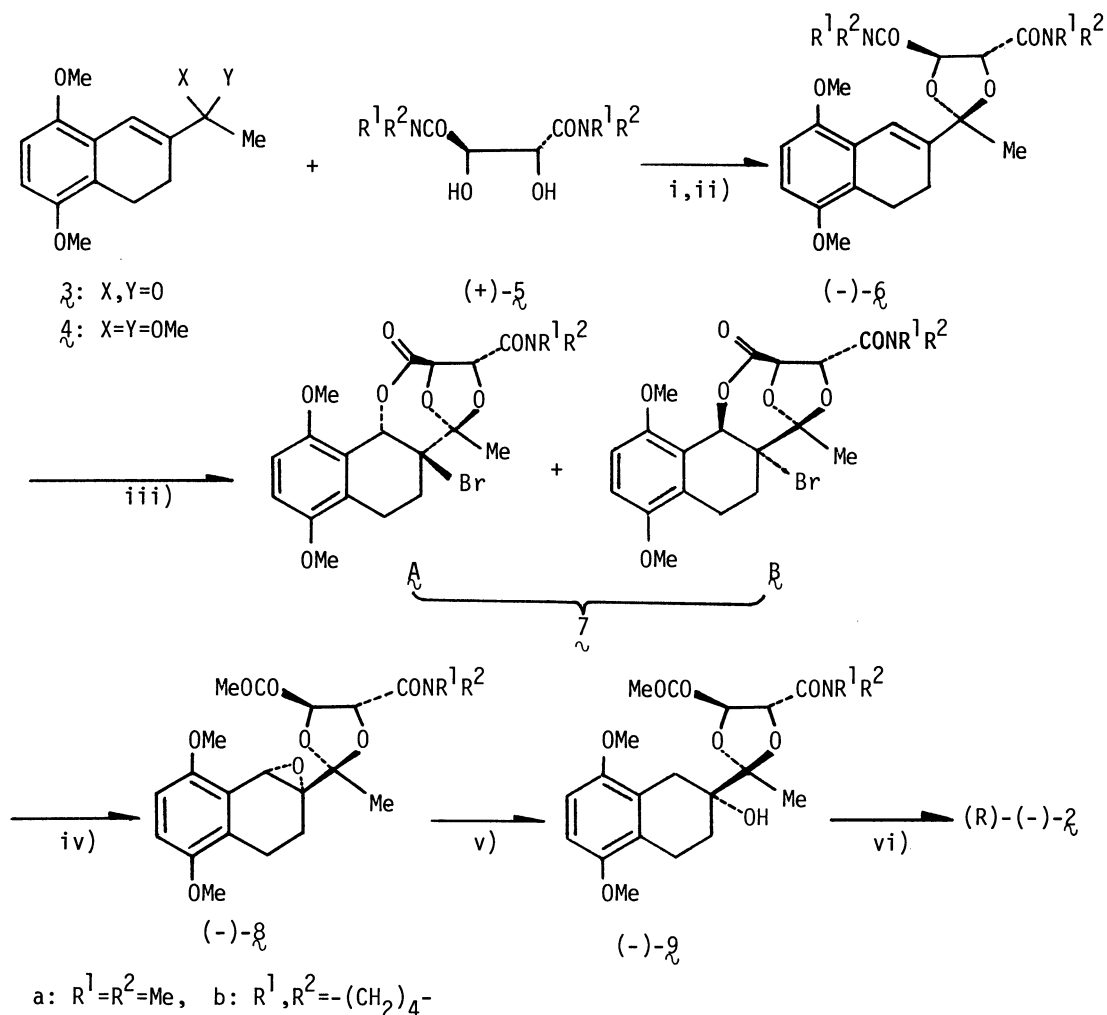
	X	Y
1a :	OMe	OH
1b :	OMe	H
1c :	H	OH
1d :	H	H



(R)-(-)-**2**

Previously, the authors explored the asymmetric synthesis of (R)-(-)-**2** in which the bromolactonization of (S)-(-)-N-(5,8-dimethoxy-3,4-dihydro-2-naphthoyl)-proline constitutes the key diastereoselective reaction.⁴⁾ Although we succeeded in preparing (R)-(-)-**2** of 97%ee by sequential manipulations of the formed bromolactones, this asymmetric synthesis was found to be less practical because of long synthetic steps for the reaction substrate, 5,8-dimethoxy-3,4-dihydro-2-naphthoic acid, requirement of a stoichiometric amount of expensive (S)-proline as a chiral source, uses of various expensive reagents such as tributyltin hydride and methyllithium for converting the bromolactone to (R)-(-)-**2**, and rather low overall yield (<30%).

We wish to report here another efficient asymmetric synthesis of (R)-(-)-**2**



i) $CH(OMe)_3$ -d-camphorsulfonic acid(CSA)(cat.) in MeOH, 0 °C ii) molecular sieves 3A in C_6H_6 , reflux, then, CSA(cat.) in C_6H_6 , reflux iii) MeCONHBr (4.0 equiv.) in DMF- H_2O (100:1), 0 °C, 21.5 h(for $7a$), or 18 h(for $7b$)
 iv) anhyd K_2CO_3 (1.2 equiv.) in MeOH v) H_2 -5% Pd/C in THF, rt vi) concd HCl in EtOH, reflux

which may overcome the above-mentioned impracticality. The explored asymmetric synthesis features the bromolactonization of the optically active (-)-acetals((-)- 6), prepared from more readily available 2-acetyl-5,8-dimethoxy-3,4-dihydronaphthalene(3) and (1R,2R)-(+)-tartaric acid diamide derivatives((+)- 5).

Thus, acetalization of $3^{5a,7,10)}$ with trimethoxymethane followed by trans-acetalization of the crude dimethyl acetal(4) with (+)- $5a^{8,9,10)}$ gave a 92% yield of (-)- $6a^{10)}$. Treatment of (-)- $6a$ with N-bromoacetamide in DMF- H_2O (100:1) afforded the crude seven-membered bromolactone($7a$)¹¹⁾ as a mixture of the two diastereomers ($7Aa$ and $7Ba$), mp 140 °C(decomp) and $[\alpha]_D^{20} -110^\circ(c\ 1.02, CHCl_3)$, in 83% yield.^{12,13)} Recrystallization of crude $7a$ gave the major diastereomer($7Aa$)¹⁰⁾ in a pure state. Since crude $7a$ produces (R)-(-)- 2 , >95%ee(vide infra), the formation ratio of $7Aa$ to $7Ba$ can be estimated to be more than 97.5:2.5. The absolute configuration of $7Aa$ and $7Ba$ can be deduced by the assumption that the bromolactonization and the epoxide formation(vide infra) proceed in a trans fashion and an S_N2 manner,

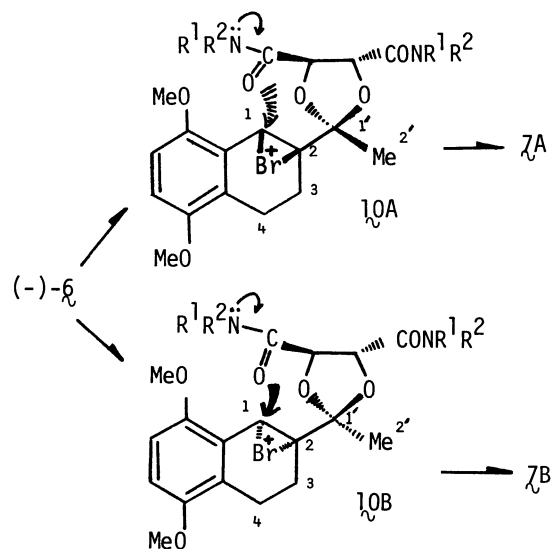
respectively.

Alkaline treatment of λ Aa readily produced the (-)-epoxide((-)- λ a),¹⁰⁾ in 90% yield. The reduction of (-)- λ a quantitatively afforded the (-)-alcohol((-)- λ a),¹⁰⁾ which on acidic hydrolysis produced (R)-(-)- λ ,⁴⁻⁶⁾ mp 127.5-129 °C and $[\alpha]_D^{20}$ -48.4° (c 0.977, CHCl₃), 100%ee,¹³⁾ in 89% yield. Recrystallization of this sample from Et₂O gave pure (R)-(-)- λ , mp 129.5-130.5 °C and $[\alpha]_D^{20}$ -48.7° (c 0.368, CHCl₃)(lit.,⁴⁾ mp 128-129 °C and $[\alpha]_D^{20}$ -48.2° (c 0.982, CHCl₃). On the other hand, when crude λ a was successively treated in methanol under the conditions for epoxide formation, catalytic hydrogenation, and acidic hydrolysis without isolation of the intermediates(one-pot reaction), (R)-(-)- λ , mp 129.5-130.5 °C and $[\alpha]_D^{20}$ -49.0° (c 0.988, CHCl₃), >95%ee,¹³⁾ could be obtained in 75% overall yield from crude λ a.

In place of (+)- λ a, (+)- λ b^{10,14)} was found to be similarly employable as a chiral source. The enone(λ) was converted to (-)- λ b¹⁰⁾ in 85% overall yield by the similar manner to that described for (-)- λ a. The bromolactonization of (-)- λ b under the same condition as described for (-)- λ a produced crude λ b,¹¹⁾ mp 150.5 °C (decomp) and $[\alpha]_D^{20}$ -114° (c 1.04, CHCl₃), in 78% yield. The formation ratio of the two diastereomers(λ Ab and λ Bb) could be similarly determined as more than 97.5:2.5 by the optical purity of (R)-(-)- λ derived from this sample(vide infra). Recrystallization of crude λ b readily afforded the major bromolactone(λ Ab).¹⁰⁾ Similar three successive operations on crude λ b to those described for crude λ a produced (R)-(-)- λ , mp 129.5-130 °C and $[\alpha]_D^{20}$ -47.6° (c 1.02, CHCl₃), >95%ee,¹³⁾ in 81% overall yield.

The highly diastereoselective bromolactonization may be explained by the kinetically controlled mechanism. Thus, the two diastereomeric bromonium ions(λ OA and λ OB) are anticipated as intermediates for the formation of the major and the minor bromolactones(λ A and λ B). Examinations using molecular models disclose that the bond angle between the C₂-C₃ bond and the C₁-C₂ bond is clearly smaller in λ OA than in λ OB. That is, the C₂-methyl group should be involved in the plane of the 3,4-dihydronaphthalene ring in the conformer of (-)- λ leading to λ OA. On the other hand, the conformer of (-)- λ giving rise to λ OB should have the C₂-methyl group below the plane of the 3,4-dihydronaphthalene ring. Accordingly, less steric interaction between the incoming bromonium ion(Br⁺) and the C₂-methyl group may be expected for λ OA, resulting in the formation of λ A as a kinetically more favored product.

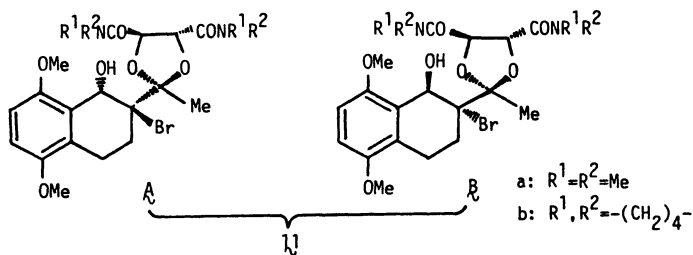
Taking into account the following merits: 1) the reaction substrate(λ) is readily available, 2) inexpensive (+)- λ can be used as chiral sources, 3) all reactions can be carried out above 0 °C and strictly anhydrous conditions are not required, 4) conventional cheap reagents are only necessary for converting λ to (R)-(-)- λ , and 5) the optical yields of (R)-(-)- λ are more than 95%ee and the overall chemical yields



of (R)-(-)-**2** from **3** exceed 50%, the explored asymmetric synthesis should hold promise as a practical synthetic method of (R)-(-)-**2**.

References

- 1) This paper is dedicated to Professor Shun-ichi Yamada on the occasion of his 70th birthday.
- 2) S. Terashima, Yuki Gosei Kagaku Kyokai Shi, **40**, 20(1982).
- 3) a) F. Arcamone, "Doxorubicin Anticancer Antibiotics," Academic Press, New York (1981); b) M.B. Naff, J. Plowman, and V.L. Narayanan, "Anthracycline Antibiotics," ed by H.S. El Khadem, Academic Press, New York(1982), pp. 1-57.
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- 8) D. Seebach, H-O. Kalinowski, W. Langer, G. Grass, and E-M. Wilka, Org. Synth., **61**, 24(1983).
- 9) For other representative asymmetric synthesis where (+)-**5a** is used as a chiral auxiliary, see, J. Fujiwara, Y. Fukutani, M. Hasegawa, K. Maruoka, and H. Yamamoto, J. Am. Chem. Soc., **106**, 5004(1984).
- 10) The following melting points(solvent for recrystallization) and optical rotations were recorded: **3**: mp 106-106.5 °C(Et₂O)(lit., ^{5a}) mp 106-107 °C); (+)-**5a**: mp 184.5-188.5 °C(CH₂Cl₂-Et₂O), [α]_D²⁰+44.3°(c 1.06, EtOH)(lit., ⁹) mp 189-190 °C, [α]_D²⁰+43°(c 3.0, EtOH)); (+)-**5b**: mp 132.5-135 °C(CH₂Cl₂-Et₂O), [α]_D²⁰+34.2°(c 1.02, EtOH); (-)-**6a**: caramel, [α]_D²⁰-4.0°(c 0.99, CHCl₃); (-)-**6b**: mp 163.5-164.5 °C(EtOAc-Et₂O-C₆H₁₄), [α]_D²⁰-21.1°(c 1.03, CHCl₃); **7Aa**: mp 140-140.5 °C(CH₂Cl₂-Et₂O), [α]_D²⁰-114°(c 1.00, CHCl₃); **7Ab**: mp 149.5-150.5 °C(decomp)(EtOAc-Et₂O), [α]_D²⁰-116°(c 1.04, CHCl₃); (-)-**8a**: caramel, [α]_D²⁰-132°(c 1.02, CHCl₃); (-)-**9a**: caramel, [α]_D²⁰-58.1°(c 1.01, CHCl₃).
- 11) Detailed chemical and spectral studies which rigorously support the assigned structure of **7a**, will be reported separately.
- 12) A small amount of bromohydrin(**11**), being a mixture of the two diastereomers (**11A** and **11B**), was found to be produced as a byproduct(7% and 8% for **11a** and **11b**, respectively). Separation of **7** and **11** could be readily accomplished by column chromatography(SiO₂: EtOAc, then, EtOAc-MeOH 20:1). In the case of **11a**, the formation ratio of **11Aa** to **11Ba** was determined as 85.5:14.5 by converting crude **11a** to (R)-(-)-**2**, 71%ee, by the same sequential treatments as those described for **7**.
- 13) The optical purity was determined by measuring the NMR spectrum in the presence of the chiral shift reagent(Eu(hfc)₃)(see Ref. 5a).
- 14) Prepared by allowing to react commercially available (1R,2R)-(+)-dimethyltartrate with excess pyrrolidine at room temperature for 18 h.



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